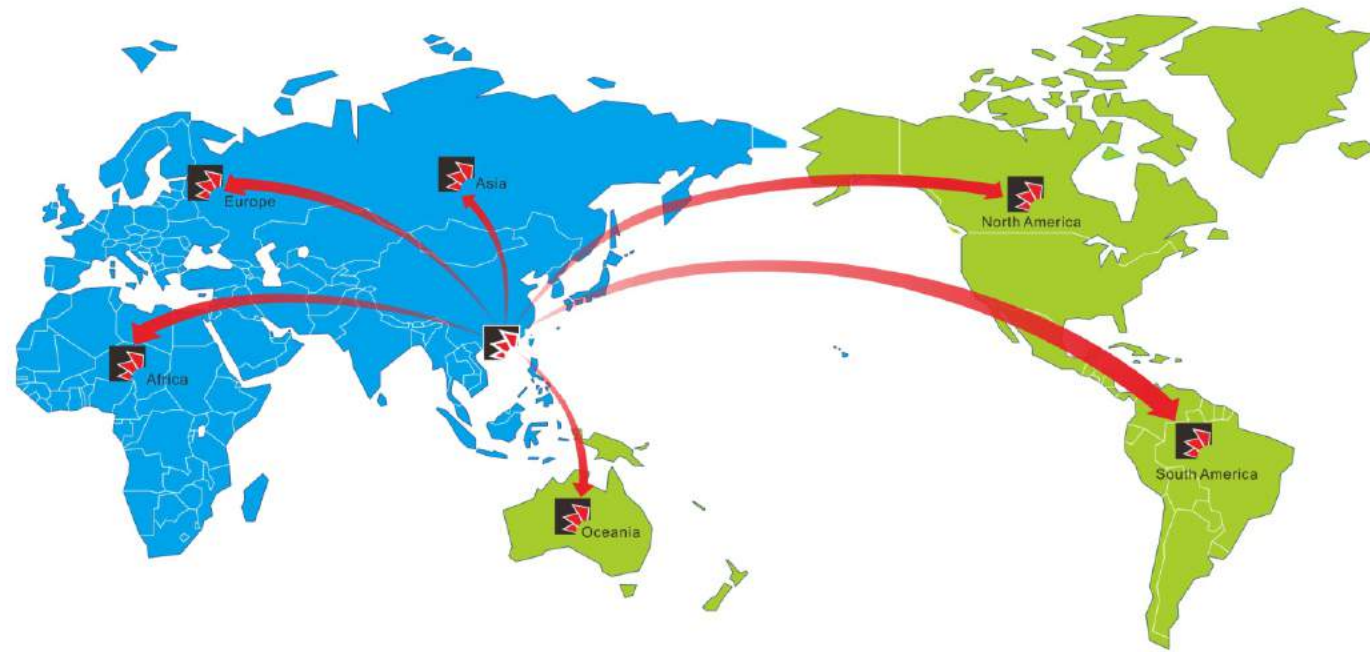


Service Network:



201708EV3.0



# PI500<sup>series</sup>

## High-performance standard vector control inverter

Powtran technology

Professional manufacturer of frequency inverter based on the motor design and manufacture.

Contact

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[www.powtran.com](http://www.powtran.com)

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## Product Overview

PI500 series high-performance vector control inverter is based on the company's many years of design, production, sales experience, suitable for all kinds of industrial machinery, fan & water pump drive control and heavy industry such as medium frequency grinding. Products in duct design, hardware configuration, software functions, installation design has greatly improved the customer ease of use and environmental adaptability, function optimization, application is more flexible, more stable performance, greatly improve the product reliability.







### Company Introduction

Powtran Technology as a national high-tech enterprise, set up Wuxi, Guangzhou and more than 30 offices with the center of Shenzhen and Dalian cities and established a worldwide network of R & D, production, logistics and service. Composing the advanced technology from Japan Toshiba and Taiwan brand, Powtran provides a series of energy saving and automatic & drive control products. such as frequency inverters(including special power supply), soft starters, AC servo drive system, energy saver, vehicle motor drive system. Powtran products are verified by international authoritative organizations and now export to more than 100 countries.

### Company History

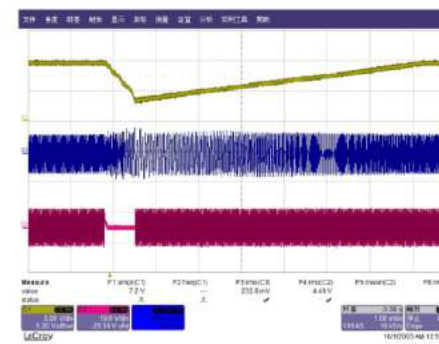
- 2016 : Won the "2015 ~ 2016 annual inverter innovation award"; as the vice chairman of the China Electrical Equipment Industry Association -inverter branch for three consecutive years , and won the advanced member during 2012-2016
- 2015 : PI500 series of high-performance vector inverter was launched; won the award "the most influential brand in three decades";
- 2014: TUV factory-examining certification company .The standards that Powtran took part in drafting already implemented.
- 2013: PI9000 series new product has passed the EU CE security certification.
- 2012: Continuous 6 years of holding the "low voltage converter top ten domestic brand"
- 2011: Provincial electric drive engineering research center
- 2010: Ministry of science and technology innovation fund for the project
- 2009: National Top-new technical enterprise
- 2008: "The ten major energy conservation projects"
- 2007: The vice chairman of the association of frequency converter enterprise; PS7000 motor environmental protection energy efficient appliances, PI7900 electromagnetic stirring power be inspected by national authoritative organization
- 2006: Bear "Torch Plan" , 863 Plan Projects , PI7000 series inverter passed GB12668 inspection and Provincial scientific and technological achievements appraisal
- 2005: America ABS approve; National authoritative organization verification
- 2004: ISO9001 Quality Certificate

## Technical Features

Rotary self learning	Static self learning
the learning must release load, it is suitable for requiring high control precision	it is suitable for motor can't release load occasions, to avoid can't rotate self-learning after installation

### Precise motor parameter self learning

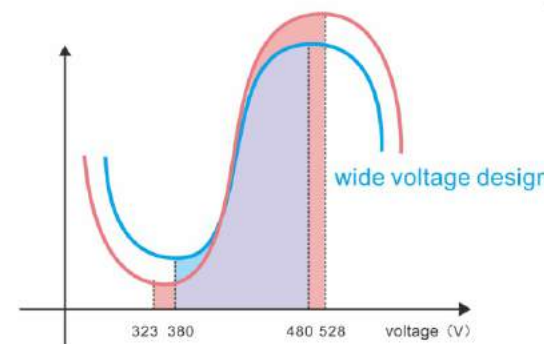
- Motor parameters can be comprehensive self-study (rotary self learning) or still learning (motor) with the occasion of the load cannot escape, convenient debugging, simple operation, provide higher control accuracy and response speed.



### Instantaneous power off don't stop function

- When grid instantaneous drops or outages, inverter can borrow feedback energy and keep running without stop in effective time, especially suitable for the equipments which needs higher continuity, such as textile production line, chemical fiber.

### reliable design



### Meet the international standard of wide voltage input range

- Rated voltage: 3phase 380-480v 50Hz/60Hz
- Allow voltage float range: rated voltage  $\pm 15\%$ .



## Technical Features

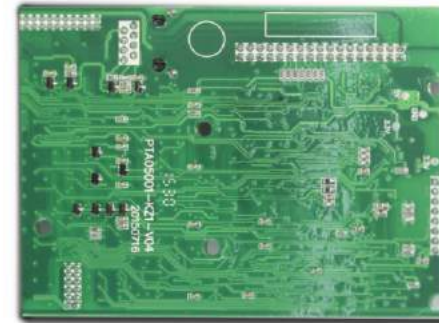
### Superior performance in motor drive



#### Advanced motor drive technology

- A variety of motor drive technology: no matter asynchronous motor or synchronous motor, it can implement high-performance current vector control. (eg: normal asynchronous motor Y2 series, Frequency conversion motor with encoder or W/O encode, asynchronous servo motor, permanent magnet synchronous motor etc).

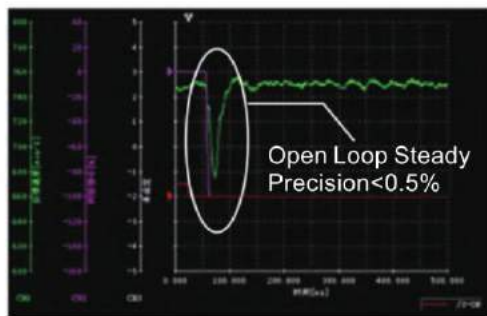
## Technical Features



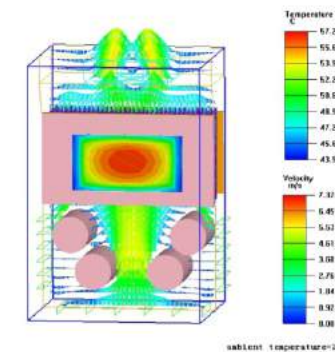
#### Anti-corrosion paint spraying process

- High protection design, use the import anti-corrosion paint, moisture proof, dustproof, oil proof, corrosion resistance, improve the product reliability, 3D painting, no dead Angle

#### Steady speed precision, wide speed range



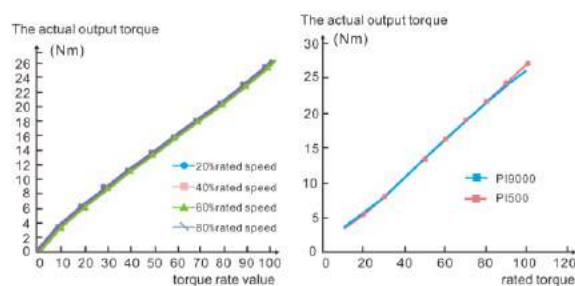
- Open-loop steady speed precision < 0.5%  
High steady speed precision, wide adjust speed range  
Steady speed precision:  $\pm 0.5\%$  (open-loop vector control)  
 $\pm 0.02\%$  (close-loop vector control)  
Adjust speed range: 1:100 (open-loop vector control), 1:1000 (close-loop vector control),  
Torque response: < 20ms < 20ms (open-loop vector control)  
< 5ms (close-loop vector control)
- Heavy load overload capacity : 110% rate stable operation (110% continuously operation)  
150% rate load 1Min  
180% rate load 5S.



#### Thermal reliability of the machine

- Adopted high precision thermal simulation platform software, ensuring the thermal reliability of the machine.  
PI500 series inverter, all must go through thermal simulation test. Thermal design is scientific simulation tested, good accuracy, quick efficiency, good stability, especially in the condition of limit test, thermal simulation can replace the actual load test simulation, equivalent to more than a layer of scientific thermal test

#### Low speed with high torque small torque ripple



- stable Torque output , high torque with low frequency , to realize the stable load of low speed 0.01 Hz, torque mode and speed mode can be convenient to switch
- In close-loop vector control , linear torque linearity deviation within 3%.

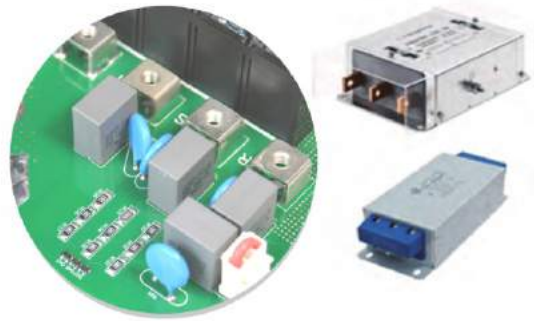


#### Machine temperature rise test

- The full series of frequency converter had done the rated load temperature rise test and overload temperature rise test, test results accord with thermal design safety margin, ensure safe and stable operation of the converter



## Technical Features



### EMC Design specifications Improved

- EMC built-in a set of safety capacitance, optional external capacitance group, simple filter, optional filter schaffner can meet C2 international standards
- Using professional grounding pile design, convenient grounding and weaken the electromagnetic interference
- At the scene of the bad to actual application provides EMC filter, common mode rejection, simple filter configuration of a complete set of plan, optimize the environment of EMC electric field devices

Remark: optional filter match CE approve, C2 EMC standard, recommend SCHAFFNER & JIANLI model.

## Technical Features

### The advanced function of changing the class of machines



### The compact design to improve the speed of realizing machines minimizing

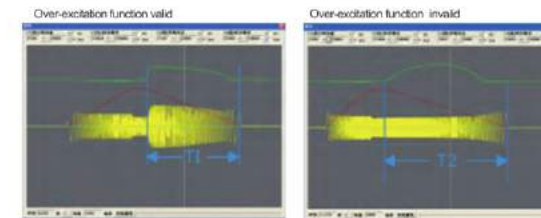
- Collect the minimum frequency inverter with small and light synchronous motor to speed up the machines minimizing;
- Selecting the long life, big wind cooling fans, new generation IGBT module technology ,high efficiency of power, reducing the temperature rise of frequency inverter efficiently, make sure the frequency inverter run steadily.



### Meet a number of certification standards

- Product is suitable for Euro < Technical coordination and standardization methods> requirements.  
EMC directive 2004/108/CE Electromagnetic compatibility directive and LVD directive  
2006/95/EC low voltage directive IEC61000-2-2:2002, IEC61000-4-2:2008, IEC61000-4-3:2008; IEC61800-5-1:2007 etc.
- Meet the ROHS directive

### Over-excitation function



- Fast braking and easy operating without any other periphery braking resistor, etc;
- Inhibit the increasing of DC-bus voltage while deceleration, avoid the frequent err, and fast braking, fast stop.



### Independent air duct design

- Independent air duct design, the effect of heat dispelling is better, improve the reliability, which can effectively prevent dust into the converter internal to avoid a short-circuit fault etc
- Select longevity's deadly air cooling fan, effectively reduce the temperature rise of frequency converter, inverter reliable and stable operation

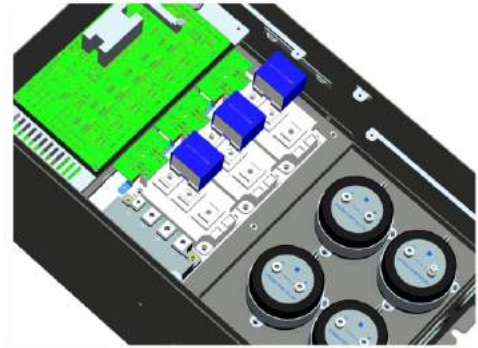
### Various kinds of terminals functions, easier for operation



- There are 51 kinds of multi-function terminals DI ,41 kinds of DO, and 16kinds of AO logical function choice, and meet general purpose frequency inverter normal requirements.
- AI can be used as multi-function terminals'DI' freely;
- AI1~AI3 can be set 4 respectively polylines and five kinds of curves corresponding relationship separately, support the client to adjust the EXW parameters with the site, expanded AI3 is isolated inputs, support PT100 or  $\pm 10$  v input,easily operation;
- Good5groups of built-in analog DI and DO function choice, reducing external DI/DO cables,DI5 high-speed pulse input terminal and FM high-speed pulse output terminal support the highest 100khz pulse.A



## Technical Features



### Long life design

- Adopting the first class manufacturers of rectifier bridge and IGBT, higher configure, greater device selection, and monitor all the temperature rise of key components and pcb board;
- Big temperature rise range, longer life;
- Vibration test to make sure the safety of transportation design;
- Internal logistic management(bar code technology, RF technology);
- Sheet Metal design, adopting Cold-rolled steel and galvanized sheet and powder spraying process on the cover

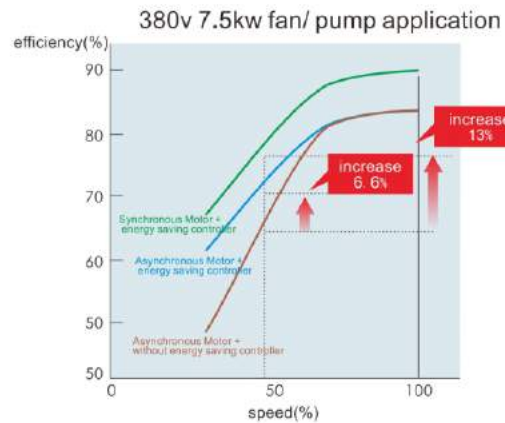
## Technical Features



### Supporting various kinds of installation ways

- Wall-mounted, flange installation is available for 7.5-110kw (flange mounting needs peripheral accessories);
- Wall-mounted, flange installation, floor installation is available for 132-220kw(flange mounting, floor installation needs peripheral accessories);
- Wall-mounted, floor installation is available for 250-400kw (floor installation needs peripheral accessories);
- Floor-mounted is available for 450-630kw

## Great environment friendly function



### New generation energy saving running

- Adopt the advanced energy control technology
- With the energy control technology to realize the high efficient running of motor;
- Super energy saving while running with synchronous motor;
- Super energy saving while running with synchronous motor, better than asynchronous motor, realize the super energy saving
- ROHS approved, all components are environment friendly, no harm to people, no pollution..

### PI500 energy saving for example

Before using controller, the fan of air conditioner 7.5kw\*100 sets, price of electricity is RMB 0.7/kwh 365days of 1 year.



Remark: above example just for reference .  
real energy saving will be influenced by running condition, load, price of electricity, motor character etc.

### Simple maintenance

- Fan can be disassembled, easy to install, clean and replace.



- 1 fans terminals
- 2 fans fastening screw





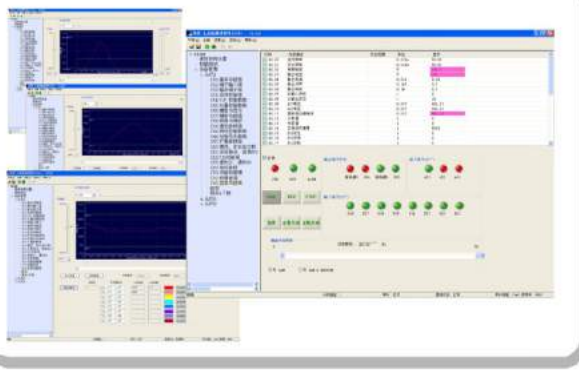
## Technical Features

### Built in self-adjusting PID function module



- Built in two groups of PID parameters, it is changeable automatically according to the deviation, DI terminal, frequency;
- various given and feedback source, variable and practical type
- PID feedback lost inspection function, it is convenient for user to inspect the fault function;
- Setting factory parameters for special fields to meet the requirements, such as Printing and package, drawing machine, cables etc, these sites are influenced by changeable diameters, simplify the debugging process, and easy to maintain the device.

### Easy to use PC software



- Easy to use PC monitoring software, enables tracking and fault location, and with oscilloscope function, it's more convenient for clients to program, debug, real time monitoring is very good for analyzing and management.

### Communication interface application is very flexible

- Support Modbus RTU, CANopen, Profibus-DP bus Protocol;
- Through a dedicated distribution point of the inverter parameters, to realize a good multi-level load distribution, multi-machine control applications droop.



**Improve the production efficiency!**  
Reduce the enterprise integrated energy costs

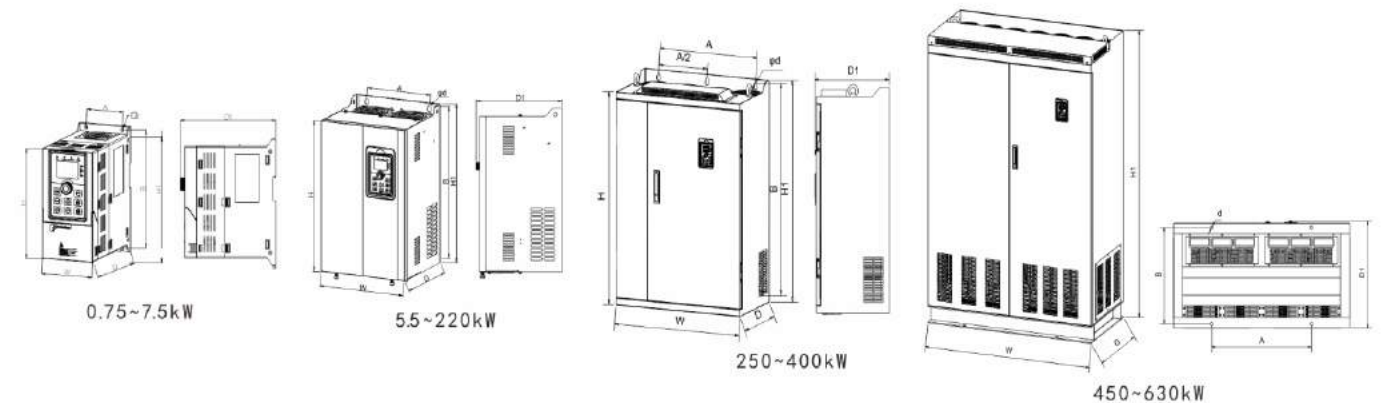


## Nameplate instruction

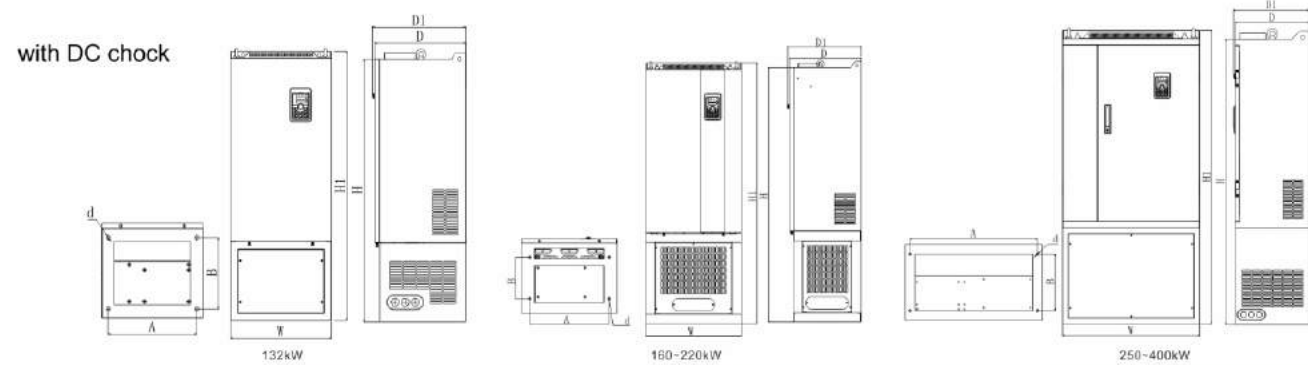
Inverter model	→	MODEL: PI500 045G3
Output rating	→	POWER: 45kW
Input rating	→	INPUT: AC3PH 380V(-15%)-440V(+10%) 50Hz/60Hz
Output specifications	→	OUTPUT: AC3PH 0V-Vin 90A 0-400Hz
Bar code	→	
Serial No.	→	ZPB1A8888888
Manufacturer address	→	DALIAN POWTRAN TECHNOLOGY CO.,LTD.

**PI 500 045 G 3**  
 POWTRAN INVERTER  
 Serial name PI500 series product  
 Rated output power 045:45KW 132:132KW  
 Input voltage level  
 1 : single phase220V  
 2 : three phase220V  
 3 : three phase380V  
 4 : three phase480V  
 6 : three phase690V  
 Function code  
 F: light load  
 G: General load

## Technical Specification







Inverter model	Output power (kW)	Input current (A)	Output current (A)	Dimension(H1xWxD1mm)					Installation (AxB dmm)			N.W (KG)
				H	H1	W	D	D1	A	B	d	
PI500 5R5G1	5.5	50	25	280	300	190	190	198	140	285	6	7.2
PI500 7R5G1	7.5	74	32	330	350	210	190	198	150	335	6	9.5
PI500 011G1	11	84	45									
PI500 015G1	15	115	60	380	400	240	215	223	180	385	7	13
PI500 018G1	18.5	144	75									
PI500 022G1	22	169	90	500	520	300	275	283	220	500	10	41.2
PI500 030G1	30	220	110									
PI500 037G1	37	276	152	550	575	355	320	328	250	555	10	58
PI500 045G1	45	325	176									
PI500 055G1	55	380	210	280	300	190	190	198	140	285	6	7.2
PI500 5R5G2	5.5	28	25									
PI500 7R5G2	7.5	37.1	32	330	350	210	190	198	150	335	6	9.5
PI500 011G2	11	49.8	45									
PI500 015G2	15	65.4	60	380	400	240	215	223	180	385	7	13
PI500 018G2	18.5	81.6	75									
PI500 022G2	22	97.7	90	500	520	300	275	283	220	500	10	41.2
PI500 030G2	30	122.1	110									
PI500 037G2	37	157.4	152	550	575	355	320	328	250	555	10	58
PI500 045G2	45	185.3	176									
PI500 055G2	55	214	210	163	185	90	146	154	65	174	5	1.9
* PI500 0R7G3	0.75	4.3	2.5									
* PI500 1R5G3	1.5	5	3.8	238	260	120	180	188	90	248	5	2.6
* PI500 2R2G3	2.2	5.8	5.1									
* PI500 004G3	4	10.5	9	280	300	190	190	198	140	285	6	7.2
* PI500 5R5G3	5.5	14.6	13									
* PI500 7R5G3	7.5	20.5	17	330	350	210	190	198	150	335	6	9.5
PI500 7R5G3/011F3	7.5/11	20.5/26	17/25									
PI500 011G3/015F3	11/15	26/35	25/32	380	400	240	215	223	180	385	7	13
PI500 015G3/018F3	15/18.5	35/38.5	32/37									
PI500 018G3/022F3	18.5/22	38.5/46.5	37/45	280	300	190	190	198	140	285	6	7.2
PI500 022G3/030F3	22/30	46.5/62	45/60									
PI500 030G3/037F3	30/37	62/76	60/75	330	350	210	190	198	150	335	6	9.5
PI500 037G3/045F3	37/45	76/91	75/90									

Note: PI500G3 with \* series 0.75kW ~ 7.5kW for the molded case models (others are metal case models), 0.75kW ~ 4kW with DIN-rail mounting.  
13 www.powtran.com

Inverter model	Output power (kW)	Input current (A)	Output current (A)	Dimension(H1xWxD1mm)					Installation (AxB dmm)			N.W (KG)
				H	H1	W	D	D1	A	B	d	
PI500 045G3/055F3	45/55	91/112	90/110	500	520	300	275	283	220	500	10	41.2
PI500 055G3	55	112	110									
PI500 075F3	75	157	150									
PI500 075G3	75	157	150	550	575	355	320	328	250	555	10	58
PI500 093F3	93	180	176									
PI500 93G3/110F3	93/110	180/214	176/210									
PI500 110G3/132F3	110/132	214/256	210/253	695	720	400	360	368	300	700	10	72.5
PI500 132G3/160F3	132/160	256/307	253/304									
PI500 160G3/187F3	160/187	307/345	304/340									
PI500 187G3/200F3	187/200	345/385	340/380	790	820	480	360	368	370	800	11	108
PI500 200G3/220F3	200/220	385/430	380/426									
PI500 220G3	220	430	426									
PI500 250F3	250	468	465	940	980	705	380	388	550	945	13	190
PI500 250G3/280F3	250/280	468/525	465/520									
PI500 280G3/315F3	280/315	525/590	520/585									
PI500 315G3/355F3	315/355	590/665	585/650	995	1020	400	360	368	350	270	13*18	114.5
PI500 355G3/400F3	355/400	665/785	650/725									
PI500 400G3	400	785	725									
PI500 132G3R/160F3R	132/160	883	820	1230	1260	480	360	368	400	200	13	153
PI500 160G3R/187F3R	160/187	883/920	820/860									
PI500 187G3R/200F3R	187/200	920/1010	860/950									
PI500 200G3R/220F3R	200/220	1010/1160	950/1100	1419	1460	705	380	388	620	240	13	249.4
PI500 220G3R	220	1160/1310	1100/1250									
PI500 250F3R	250	256/307	253/304									
PI500 250G3R/280F3R	250/280	307/345	304/340	/	1700	1200	600	612	680	550	17	-
PI500 280G3R/315F3R	280/315	345/385	340/380									
PI500 315G3R/355F3R	315/355	385/430	380/426									
PI500 355G3R/400F3R	355/400	430	426	280	300	190	190	198	140	285	6	7.2
PI500 400G3R	400	468	465									
PI500 450F3R	450	468/525	465/520									
PI500 450G3/500F3R	450/500	525/590	520/585	330	350	210	190	198	150	335	6	9.5
PI500 500G3/560F3R	500/560	590/665	585/650									
PI500 560G3/630F3R	560/630	665/785	650/725									
PI500 630G3/700F3R	630/700	785	725	380	400	240	215	223	180	385	7	13
PI500 7R5G4/PI500 011F4	7.5/11	18.2/23.1	15/22									
PI500 011G4/PI500 015F4	11/15	23.1/29.8	22/27									
PI500 015G4/PI500 018F4	15/18.5	29.8/35.7	27/34	500	520	300	275	283	220	500	10	41.2
PI500 018G4/PI500 022F4	18.5/22	35.7/41.7	34/40									
PI500 022G4/PI500 030F4	22/30	41.7/57.4	40/55									
PI500 030G4/PI500 037F4	30/37	57.4/66.5	55/65	500	520	300	275	283	220	500	10	41.2
PI500 037G4/PI500 045F4	37/45	66.5/81.7	65/80									
PI500 045G4/PI500 055F4	45/55	81.7/101.9	80/100									
PI500 055G4	55	101.9	100									

Remark: PI500 series frequency inverter PI500 132G3/PI500 160F3-PI500 400G3, "R" stands for "built-in DC choke", for example PI500 160G3R, PI500 160G4R. After installing the screw rings, the height dimensions is :H1+15mm.



## Standard specification

Item	Function	Specification
Power	Rated voltage level	AC 3PH 480V(-10%)~480V(+10%) AC 3PH 380V(-15%)~440V(+10%) AC 1PH 220V(-15%)~240V(+10%) AC 3PH 220V(-15%)~240V(+10%)
	Input frequency	50Hz/60Hz
	Allowable fluctuation	Voltage continued volatility $\pm 10\%$ input frequency volatility: $\pm 5\%$ Voltage unbalance rate less than 3%    Distortion meet IEC 61800-2 standard
Control System	Control system	High performance vector control inverter based on DSP
	Control method	V/F control, vector control W/O PG, vector control W/PG
	Automatic torque boost function	Realize low frequency (1Hz) and large output torque control under the V/F control mode.
	Acceleration/deceleration control	Straight or S-curve mode. Four times available and time range is 0.0 to 6500.0s.
	V/F curve mode	Linear, square root/m-th power, custom V/F curve
	Over load capability	G type: rated current 150% - 1 minute, rated current 180% - 2 seconds
		F type: rated current 120% - 1 minute, rated current 150% - 2 seconds
	Maximum frequency	Vector control: 0 to 300Hz    V/F control: 0 to 3200Hz
	Carrier Frequency	0.5 to 16kHz; automatically adjust carrier frequency according to the load characteristics.
	Input frequency resolution	Digital setting: 0.01Hz Analog setting: maximum frequency $\times 0.1\%$
	Start torque	G type: 0.5Hz/150% (vector control W/O PG) F type: 0.5Hz/100% (vector control W/O PG)
	Speed range	1:100 (vector control W/O PG) 1:1000 (vector control W/ PG)
	Steady-speed precision	Vector control W/O PG: $\leq \pm 0.5\%$ (rated synchronous speed) Vector control W/ PG: $\leq \pm 0.02\%$ (rated synchronous speed)
	Torque response	$\leq 40\text{ms}$ (vector control W/O PG)
	Torque boost	Automatic torque boost; manual torque boost(0.1% to 30.0%)
DC braking	DC braking frequency: 0.0Hz to max. frequency, braking time: 0.0 to 36.0 seconds, braking current value: 0.0~100.0s	
Jogging control	Jog Frequency Range: 0.00Hz to max. frequency; Jog Ac/deceleration time: 0.0s~6500.0s	
Multi-speed operation	Achieve up to 16-speed operation through the control terminal	
Built-in PID	Easy to realize closed-loop control system for the process control.	
Automatic voltage regulation(AVR)	Automatically maintain a constant output voltage when the voltage of electricity grid changes	
Torque limit and control	"Excavator" feature - torque is automatically limited during the operation to prevent frequent overcurrent trip; the closed-loop vector mode is used to control torque.	
Personalization function	Self-inspection of peripherals after power-on	After powering on, peripheral equipment will perform safety testing, such as ground, short circuit, etc.
	Common DC bus function	Multiple inverters can use a common DC bus.
	Quick current limiting	The current limiting algorithm is used to reduce the inverter overcurrent probability, and improve whole unit anti-interference capability.
	Timing control	Timing control function: time setting range(0h to 6500m).

## Standard specification

Item	Function	Specification	
Running	Input signal	Running method	Keyboard/terminal/communication
		Frequency setting	10 frequency setting available, including adjustable DC 0~10V / -10~+10V, adjustable DC 0~20mA, panel potentiometer
		Start signal	Rotate forward/reverse
		Multi-speed	At most 16-speed can be set(run by using the multi-function terminals or program)
		Emergency stop	Interrupt controller output
		Wobble run	Process control run
	Output signal	Fault reset	When the protection function is active, you can automatically or manually reset the fault condition.
		PID feedback signal	Including DC(0 to 10V), DC(0 to 20mA)
		Running status	Motor status display, stop, ac/deceleration, constant speed, program running status.
		Fault output	Contact capacity: normal-closed contact 3A/AC 250V; normal-opened contact 5A/AC 250V; 1A/DC 30V.
Run function	Analog output	Two-way analog output, 16 signals can be selected such as frequency, current, voltage and other, output signal range(0 to 10V / 0 to 20mA).	
	Output signal	At most 4-way output, there are 40 signals each way	
	DC current braking	Limit frequency, jump frequency, frequency compensation, auto-tuning, PID control	
	Running command channel	Built-in PID regulates braking current to ensure sufficient braking torque under no overcurrent condition.	
	Frequency source	Three channels: operation panel, control terminals and serial communication port. They can be switched through a variety of ways.	
Protection function	Input terminals	Total 10 frequency sources: digital, analog voltage, analog current, multi-speed and serial port. They can be switched through a variety of ways.	
	Output terminals	8 digital input terminals, compatible with active PNP or NPN input mode, one of them can be for high-speed pulse input(0~100Hz square wave); 3 analog output terminals, AI1 and AI2 can choose 0~10V or 0~20mA input, AI3 voltage is -10~+10V input.	
	Inverter protection	2 digital output terminals, one of them can be for high-speed pulse output(0 to 100kHz square wave); one relay output terminal; 2 analog output terminals respectively for optional range (0 to 20mA or 0 to 10V), they can be used to set frequency, output frequency, speed and other physical parameters.	
Display	IGBT temperature display	Displays current temperature IGBT	
	Inverter fan control	Can be set	
	Instantaneous power-down restart	Less than 15 milliseconds: continuous operation. More than 15 milliseconds: automatic detection of motor speed, instantaneous power-down restart.	
	Speed start tracking method	The inverter automatically tracks motor speed after it starts	
	Parameter protection function	Protect inverter parameters by setting administrator Password and decoding	
Communication	LED/OLED display	Monitoring objects including : running frequency, set frequency, actual motor current, DC bus voltage, output voltage, actual motor speed, cumulative running time, IGBT temperature, PID reference value, PID feedback value, input terminal status, output terminal status, analog AI1 value, analog AI2 value, current stage of multi-speed, torque set value.	
	keyboard	At most save 3 error message, and the time, type, voltage, current, frequency and work status can be queried when the failure is occurred.	
	LED display	Display parameters	
	OLED display	Optional, prompts operation content in Chinese/English text.	
Environment	Parameters copy	Can uploading or downloading the function code information of frequency inverters, do the parameter copy quickly.	
	Key lock and function selection	Lock part or all of keys, define the function scope of some keys to prevent misuse.	
	RS485	The optional completely isolated RS485 communication module can communicate with the host computer.	
	Environment temperature	-10 °C to 40 °C (temperature at 40 °C to 50 °C, please derating for use)	
	Storage temperature	-20 °C to 65 °C	
	Environment humidity	Does not exceed 90% R.H, no condensation of moisture	
Product standard	Vibration	Below 5.9m/s <sup>2</sup> (= 0.6g)	
	Application sites	Indoor where no sunlight or corrosive, explosive gas and water vapor, dust, flammable gas, oil mist, water vapor, drip or salt, etc.	
	Altitude	Below 1000m	
	Pollution degree	2	
IP degree	IP20		
Product adopts safety standards.	IEC61800-5-1:2007		
Product adopts EMC standards.	IEC61800-3:2005		
Cooling method	Forced air cooling		



## Operating keyboard (button key description)

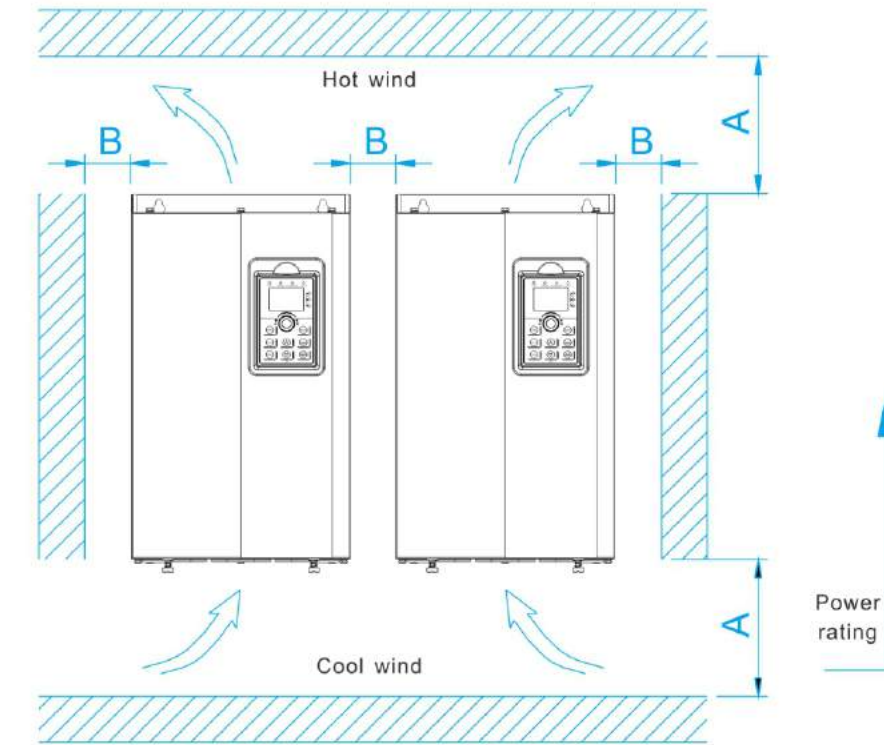


Sign	Name	Function
	Parameter Setting/ Exit Key	*Enter top menu parameter change status *Exit from function option change *Return to status display menu from sub-menu or function option menu
	Shift Key	*Select circularly parameters under run or stop interface; *Select parameters when modifying the parameters.
	Ascending Key	*UP key settled by parameter F6.18
	Decending Key	*DOWN key settled by parameter F6.19
	Run Key	*Used for running operation in the keyboard mode.
	Stop/Reset Key	*For stopping running in the running status; for resetting the operation in fault alarm status. *The function of the key is subject to F6.00
	Enter Key	*Enter into levels of menu screen, confirm settings.
	Quick multifunction key	*This key function is determined by the function code F6.21.
	Keyboard encoder	*In query status: functional items increasing and decreasing *In modify status: function feagues or editing increasing or decreasing *In monitoring status: setting frequency increasing or decreasing

## Installation

### Installation direction and Vacancy

PI500 series inverter according to different power rating, the requirements of around installation and reserved space is different, specifically as shown below:



Mounted vertically upwards	Dimension requirement
7.5~22KW	A ≥ 200mm; B ≥ 10mm
30~75KW	A ≥ 200mm; B ≥ 50mm
93~400KW	A ≥ 300mm; B ≥ 50mm

PI500 Series frequency inverter heat radiator circulated from bottom to top, when more than one inverter work together, usually mounted side by side. In the case of the need to install them by upper and lower rows, due to the heat of the lower inverters rising to the upper equipment, fault maybe caused, heat insulation deflector and other objects to be installed.

### Use of the environment

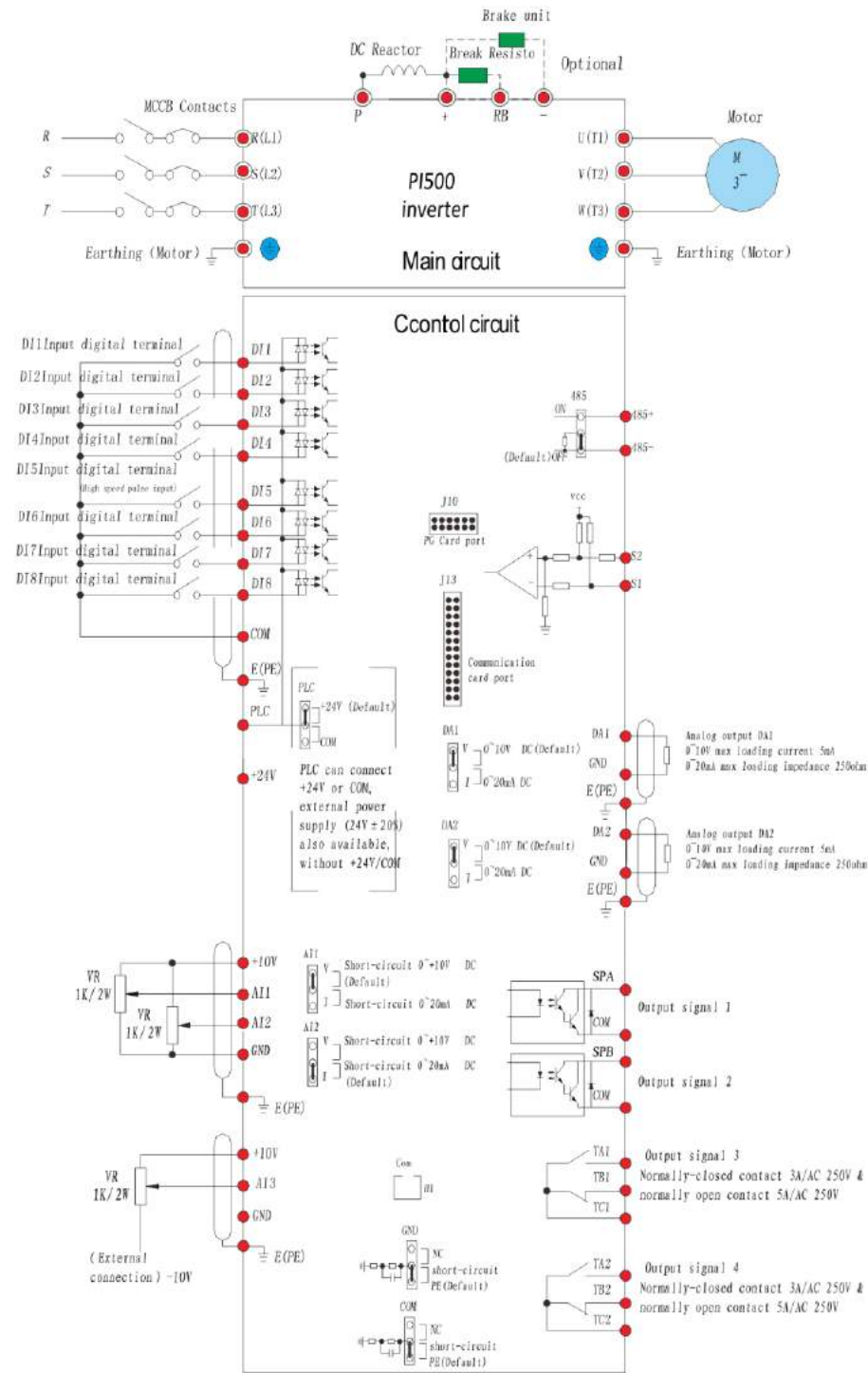
1. Environmental temperature -10°C to 50°C. Above 40°C, the capacity will decrease 3% by each 1°C. So it is not advisable to use inverter above 50°C
2. Prevent electromagnetic interference, and away from interference sources.
3. Prevent the ingress of droplets, vapor, dust, dirt, lint and metal fine powder.
4. Prevent the ingress of oil, salt and corrosive gases.
5. Avoid vibration, Maximum amplitude is less than 5.9m/s (0.6g).
6. Avoid high temperature and humidity or exposure to rain, humidity shall be less than 90% RH (non-condensing). In the presence of corrosive gas, maximum relative humidity is no more than 60%.
7. Altitude below 1000 meters.
8. Never use in the dangerous environment of flammable, combustible, explosive gas, liquid or solid.

### Wiring

Frequency inverter wiring is divided by main circuit and control circuit. Users must properly connect frequency inverter in accordance with the wiring connection diagram showing below.

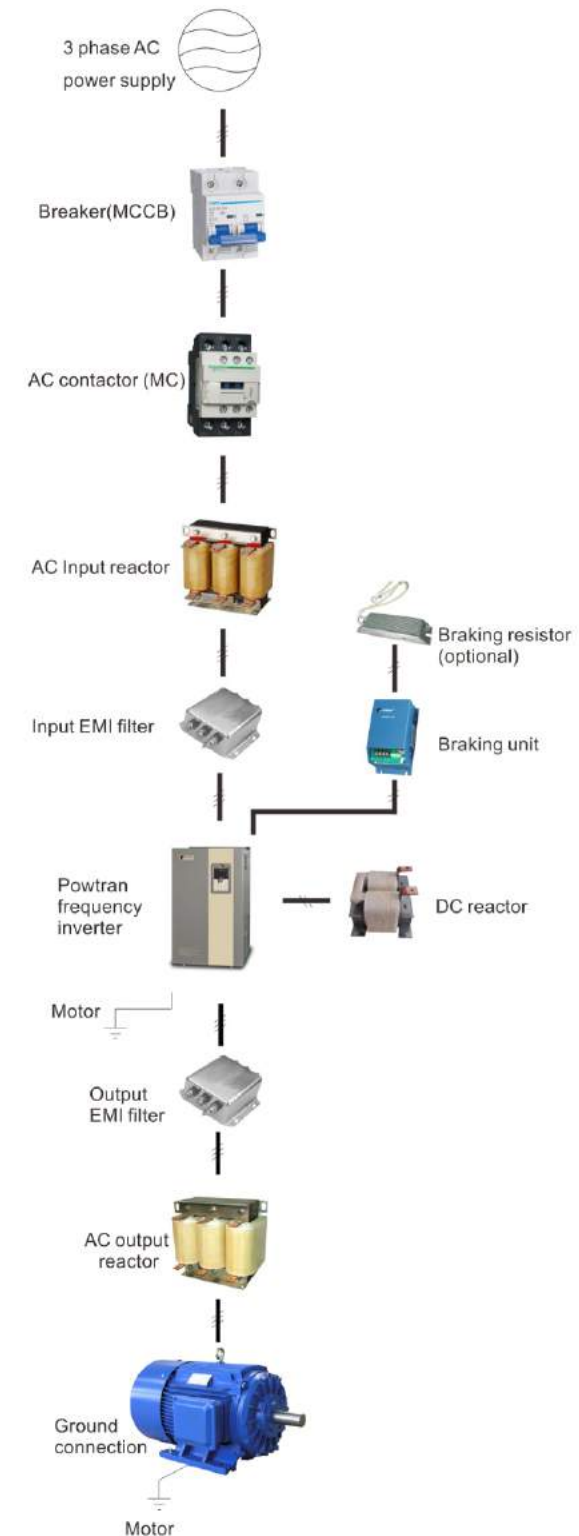


# Wiring diagram



# Peripheral equipment

Purpose	Name	Specification
Protect frequency inverter wiring	Wiring breaker or leakage protector	To protect frequency inverter connection, please set wiring breaker or leakage protector by the side of power supply. Please use preventing ultra-harmonics leakage protector.
Prevent braking resistor burning-out	AC contactor	To prevent braking resistor burning-out when connecting, please set AC contactor, meanwhile, please connect surge absorber on the coil.
Preventing switching surge leaking out	Surge absorber	Surge absorber absorbing electromagnetic contactor and control relay switching surge, please install surge absorber on the electromagnetic contactor and control relay of frequency inverter.
Insulation input/output signal	Isolator	Due to frequency inverter insulation input/output signal, isolator can reduce inductive interference effectively
Improve frequency inverter input power factor	DC reactor/AC reactor	Apply to improve frequency inverter input power factor, please set DC reactor or AC reactor, when using large capacity power supply (above 600kW)
Reduce noise disturbance	Input noise filter	Input wiring can reduce noise flow into frequency inverter input power supply system. Please install the filter close to frequency inverter.
	Output noise filter	From frequency inverter output wiring reduce noise, please install the filter close to frequency inverter.
Machine stop running on setting time	Braking resistor	Braking unit will consume machine regenerated energy, which will reduce decrease time
	Braking unit	Braking unit and braking resistor combined using on machine, this will reduce motor decrease time.
Control frequency inverter operation from outside	Operator (small plastic-made device)	Control frequency setting and operation/stop operation by analog quantity instructions from distance.
	Operator (standard nickel clad made)	Control frequency setting and operation/stop operation by analog quantity instructions from distance.
Ensure frequency inverter sudden power failure compensation	Sudden power failure/compensate unit	To control power supply sudden failure compensation.
Setting and monitoring frequency and voltage from outside	Frequency meter	Outside setting and monitoring frequency device.
	Frequency setting device	
	Output voltmeter	Outside setting output volt device is PWM frequency inverter specialized voltmeter.
Adjust frequency instruction input and frequency meter, ampere meter full scale	Frequency instruction using thyrecotor baseboard	Install and control circuit terminal, input frequency instruction.
	Frequency meter full scale adjust resistor	Adjust frequency meter and ampere meter full scale.





## Some application cases



### Coal Mining Industry

- engine analyzer,slag pot carrier, feeding machine iron ladle motor, fireproof door motor ore washing pump, suction fan in the pit, air supply system, hauling machine



### Fan Industry

- centrifugal compressor, axial-flow compressor centrifugal blower, roots blower centrifugal fan, axial flow fan enke blower

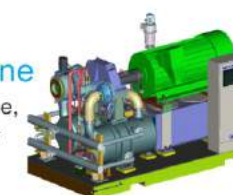
### Machine Tool Industry

- ncelectro-spindle,vertical lathe spindle,surface grinder spindle,boring machine spindle, sawing machine



### Injection Molding Machine

- extruding machine,injection machine, dise refiner,internal mixer,granulate machine



### Hoisting Industry

- mine hoist,mining electric locomotive port hoist,builders' lift,pile driver,large crane motor,tower crane lifting



### Petroleum Industry

- plunger pump, beam pumping unit, oil transfer pump,gas transmission pipeline system compressor,



### Chemical Industry

- vacuum kneader(agitator),dryer film blowing machine,plastic mill,pulverizer drafting device for short fiber,high speed spinning machine for chemical fiber feedstock pump for oil refinery, pump for coking unit



### Iron And Steel Industry

- winding engine for iron-smelting blast furnace, dust removing blower for blast furnace, air blower for blast furnace gas blanketing blowing engine,roots blower for digital thermometer,variable frequency exhaust fan for steel furnace roasting and purifing fan,hot rolling machine,cold tandem rolling mill, feeding system,mill exhauster,vibrating sieving machine,wire drawing machine,winding machine,blender mixer,drying machine, slime pump, draining pump,water supply pump,unbender,pipemaking machine, ladle crane motor



### Power Industry

- boiler blower,induced draft fan,boiler feeding pump,circulating water pump,low pressure drain pump,condensate pump,cooling water pump,mortar pump,coal feeder.



### Textile Industry

- spinning machine,fagoting machine,pounding machine, knitting machine,centrifugal dehydrator,spinning frame, aeration machine for print works,tentering and thermo-fixing machine,high temperature dyeing machine,decorating machine,bleaching machine, dyeing jiggers

### Photovoltaic

- microwave relay station,optical cable communication system, wireless paging station,satellite communication and satellite television receiving system. computerized telephone system in countryside,communication system in troops,railway and highway signalling system, lighthouse and beacon light, meteorological station,seismic station



### Compressor

- piston compressor, screw compressor,centrifugal compressor,linear compressor



### Pump

- petroleum pump,metallurgical pump, chemical pump,fishing pump,mining pump,power pump,water conservancy pump,sewage pump,food pump, brewing pump,pharmacy pump, beverage pump,fuel pump,condiment pump,paper pump,textile pump,printing and dyeing pump,ceramic pump, paint conveyer pump,agricultural chemical pump,fertilizer pump,sugar-syrup pump, methanol pump,spary pump,salt pump, beer pump,starch pump,feed pump



### Winding Machine

- lithium battery winding machine, capacitor core winding machine, textile winding machine



### Conveyor Belt

- belt-type conveyer,plate conveyer, car type conveyer,escalator,passenger conveyer,scraper conveyer,embedded scraper conveyer,bucket conveyer, bucket elevator,underslung conveyer, underslung conveyor



### Heating System

- constant pressure water supply system for boiler,mill exhauster, belt conveyer for coal,coal breaker,air blower,induced draft fan,cold-rolling mill

